



Dart Aerospace Ltd.  
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Canada

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D2732-030

Job Sheet 206274



Part No: D2732-030

Job Qty: 200 pcs

Part Name: Rubber Cushion - 3"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/28/20

Job Tracking No:

Due Date: 2/4/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B1 IPP Rev:A 10.11.02 as per revB DD verf:EC

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                   | Qty     | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|-----------------------------|---------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                             |         |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 100   | Small Fab - 1               | 200 pcs | 2/4/20     | 2/4/20   | 0.00      | 3.17    | Small Fab - 1         |           |             |
|       |                             |         |            |          |           |         | Small Fab - 2         |           | M L L       |
|       |                             |         |            |          |           |         | Small Fab - 3         |           |             |
|       |                             |         |            |          |           |         | Small Fab - 4         |           |             |
|       |                             |         |            |          |           |         | Small Fab - 5         |           |             |
|       |                             |         |            |          |           |         | Small Fab - 6         |           |             |
|       |                             |         |            |          |           |         | Small Fab - 7         |           |             |
|       |                             |         |            |          |           |         | Small Fab - 8         |           |             |
|       |                             |         |            |          |           |         | Small Fab - 9         |           |             |
|       |                             |         |            |          |           |         | Small Fab - Various 1 |           |             |
| 110   | QC 5                        | 200 pcs | 2/4/20     | 2/4/20   | 0.00      | 0.00    | QC 5 - 10             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 12             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 17             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 18             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 19             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 22             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 24             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 3              | DAS       |             |
|       |                             |         |            |          |           |         | QC 5 - 43             | 81        | JAN 30 2020 |
|       |                             |         |            |          |           |         | QC 5 - 49             | 9-89      |             |
|       |                             |         |            |          |           |         | QC 5 - 51             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 58             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 68             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 9              |           |             |
|       |                             |         |            |          |           |         | QC 5 - 50             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 30             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 40             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 61             |           |             |
|       |                             |         |            |          |           |         | QC 5 - 81             |           |             |
| 120   | Packaging 3-1 - Stock - B4B | 200 pcs | 2/4/20     | 2/4/20   | 0.00      | 0.13    | Packaging 3 - 1 - B4B |           |             |
|       |                             |         |            |          |           |         | Packaging 3 - 2 - B4B |           |             |



Container No: S251956



Part: D2732-030

Job No: 206274

Serial No/Batch: S251956

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/29/20

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|                                                                                                                                                                                                                                       |                             |                 |                   |                        |                  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------|-------------------|------------------------|------------------|
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 3 - B4B  | DAS              |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 4 - B4B  | 74               |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 5 - B4B  | 9-89 JAN 31 2020 |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 6 - B4B  |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 7 - B4B  |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 8 - B4B  |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 9 - B4B  |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 10 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 11 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 12 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 13 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 14 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 15 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 16 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 17 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 18 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 19 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 20 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 21 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 22 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 23 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 24 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 25 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 26 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 27 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 28 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 29 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 30 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 31 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 32 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 33 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 34 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 35 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 36 - B4B |                  |
|                                                                                                                                                                                                                                       |                             |                 |                   | Packaging 3 - 37 - B4B |                  |
| 130 QC 21 - SA                                                                                                                                                                                                                        | 200 pcs                     | 2/4/20          | 0.00 0.00         | QC 21 - SA - 21        | DAS              |
|                                                                                                                                                                                                                                       |                             |                 |                   | QC 21 - SA - 70        | 2-1 JAN 31 2020  |
|                                                                                                                                                                                                                                       |                             |                 |                   | QC 21 - SA - 53        | 5-10             |
| Part Op 100 - (Small Fab) Cut as per dwg (3.00")<br>Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)<br>120 - (Identify as per dwg & Stock Location: _____)<br>130 - (QC21- Final Inspection - Work Order Release) |                             |                 |                   |                        |                  |
| <b>Job BOM</b>                                                                                                                                                                                                                        |                             |                 |                   |                        |                  |
| <b>Part / Item</b>                                                                                                                                                                                                                    | <b>Component Name</b>       | <b>Quantity</b> | <b>Operation</b>  | <b>Container</b>       |                  |
| D2732                                                                                                                                                                                                                                 | Rubber Cushion (\$Per Foot) | 50 pcs (.25 ea) | 100-Small Fab - 1 | 3196586                |                  |
| <b>Job Allocations</b>                                                                                                                                                                                                                |                             |                 |                   |                        |                  |
| <b>Operation</b>                                                                                                                                                                                                                      | <b>Component Part</b>       | <b>Required</b> | <b>Inventory</b>  | <b>Allocated</b>       |                  |
| 100-Small Fab - 1                                                                                                                                                                                                                     | D2732                       | 50              | 220               | 0                      |                  |
| <b>Part Specifications</b>                                                                                                                                                                                                            |                             |                 |                   |                        |                  |
| Specifications could not be found.                                                                                                                                                                                                    |                             |                 |                   |                        |                  |

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |              |                        |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                         | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                   | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | MRB (QSI042) |                        |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |              | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |              | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |              | QC / QA Coordinator    |  |
|                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |              |                        |  |
| <b>Root Cause</b><br><br>Operator <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Presservation <input type="checkbox"/><br>Material <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Human Factors <input type="checkbox"/> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; justify-content: space-between;"> <div> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |              |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |              |                        |  |